



Centro de
Tecnologia da
Informação
Renato Archer

Bioimpressão de tecidos e órgãos: o avanço de novas tecnologias visando a Medicina 4.0

Janaina Dernowsek, PhD

janaina.dernowsek@cti.gov.br
[www.biofabricação.com](http://www.biofabricacao.com)



Centro de Tecnologia da Informação Renato Archer

Tópicos:

- Conceitos da bioimpressão e biofabricação de tecidos;
- Tecnologias envolvidas;
- O papel da tecnologia da informação na bioimpressão de tecidos;
- Projetos desenvolvidos no Brasil e no mundo sobre bioimpressão de tecidos.
- Medicina 4.0 → contribuição significativa da bioimpressão



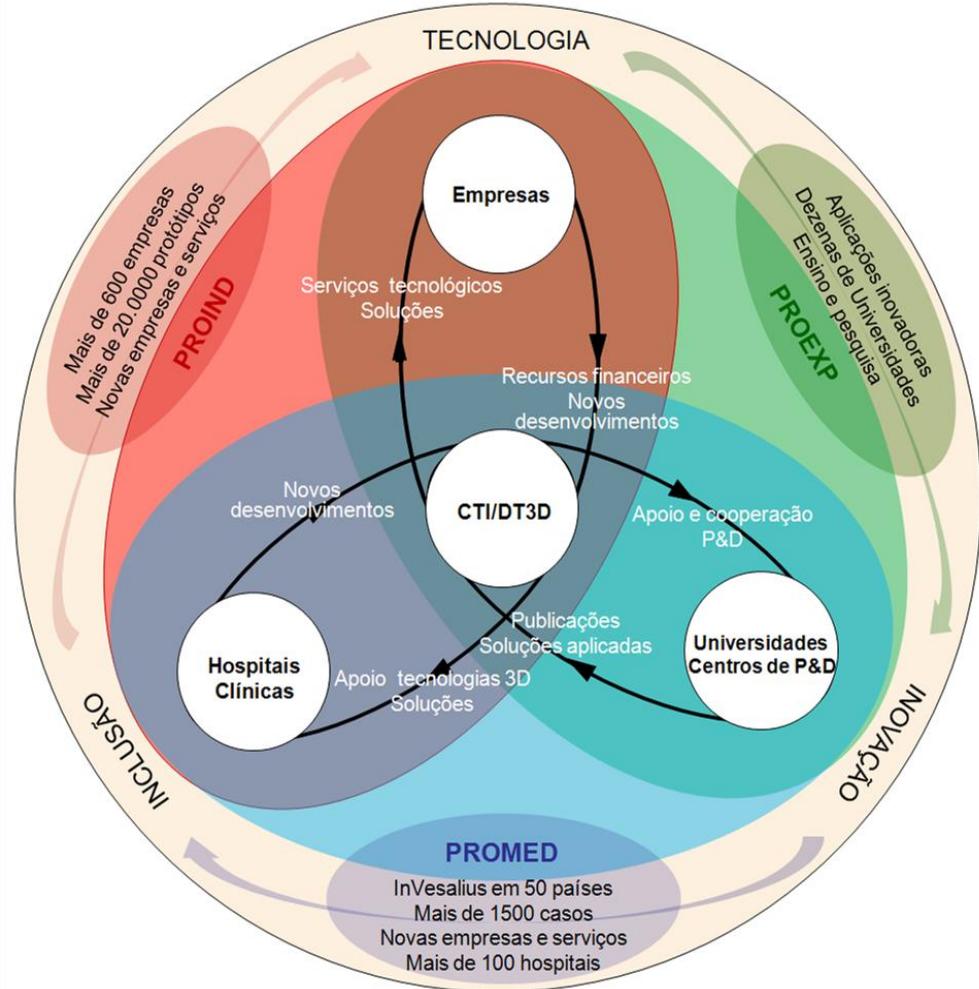
Núcleo de Tecnologias Tridimensionais (NT3D) 1997

Mission

To research, develop, utilize, and diffuse three dimensional technologies (virtual and physical) focusing in innovation and multidisciplinary applications driven by society

Partnership

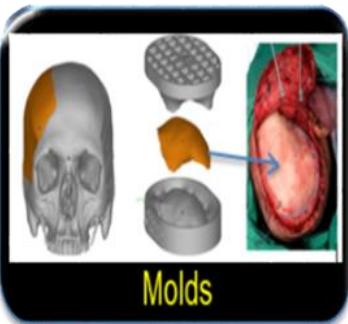
Companies (ProIND)
Hospitals (ProMED)
Universities (ProEXP)



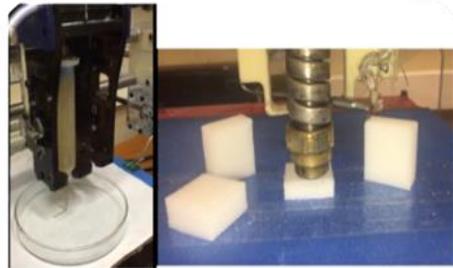
CTI Renato Archer - Aplicações



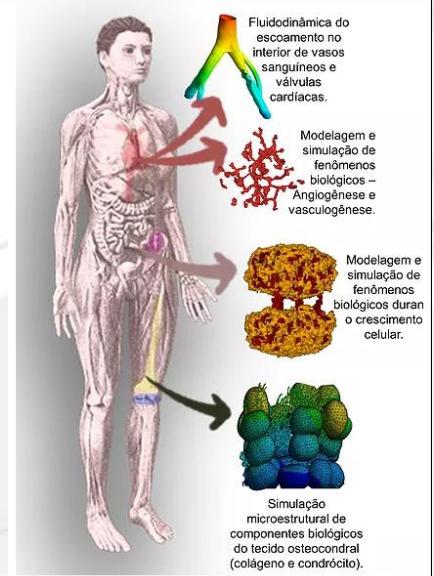
Shaping regular materials



Molds



Scaffolds e Bioimpressão

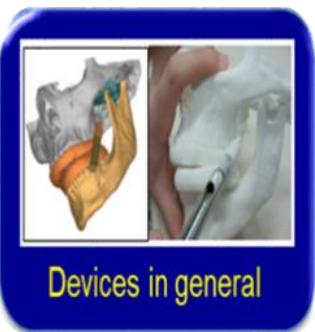


Fluidodinâmica do escoamento no interior de vasos sanguíneos e válvulas cardíacas.

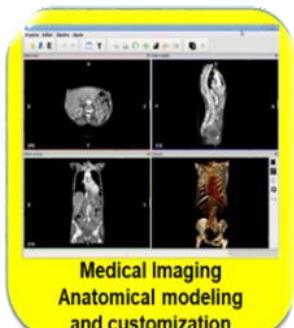
Modelagem e simulação de fenômenos biológicos – Angiogênese e vasculogênese.

Modelagem e simulação de fenômenos biológicos durante o crescimento celular.

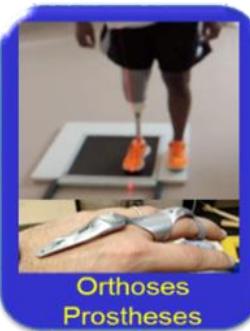
Simulação microestrutural de componentes biológicos do tecido osteocondral (colágeno e condrocito).



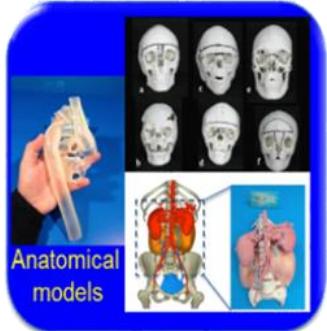
Devices in general



Medical Imaging
Anatomical modeling
and customization



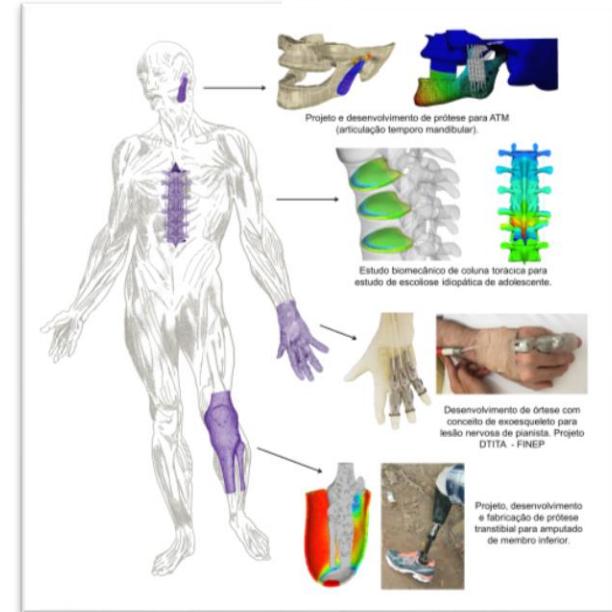
Orthoses
Prostheses



Anatomical
models



Surgical Guides



Projeto e desenvolvimento de prótese para ATM (articulação temporo mandibular).

Estudo biomecânico de coluna torácica para estudo de escoliose idiopática de adolescente.

Desenvolvimento de ótese com conceito de exoesqueleto para lesão nervosa de pianista. Projeto DTITA - FINEP

Projeto, desenvolvimento e fabricação de prótese transblástica para amputado de membro inferior.

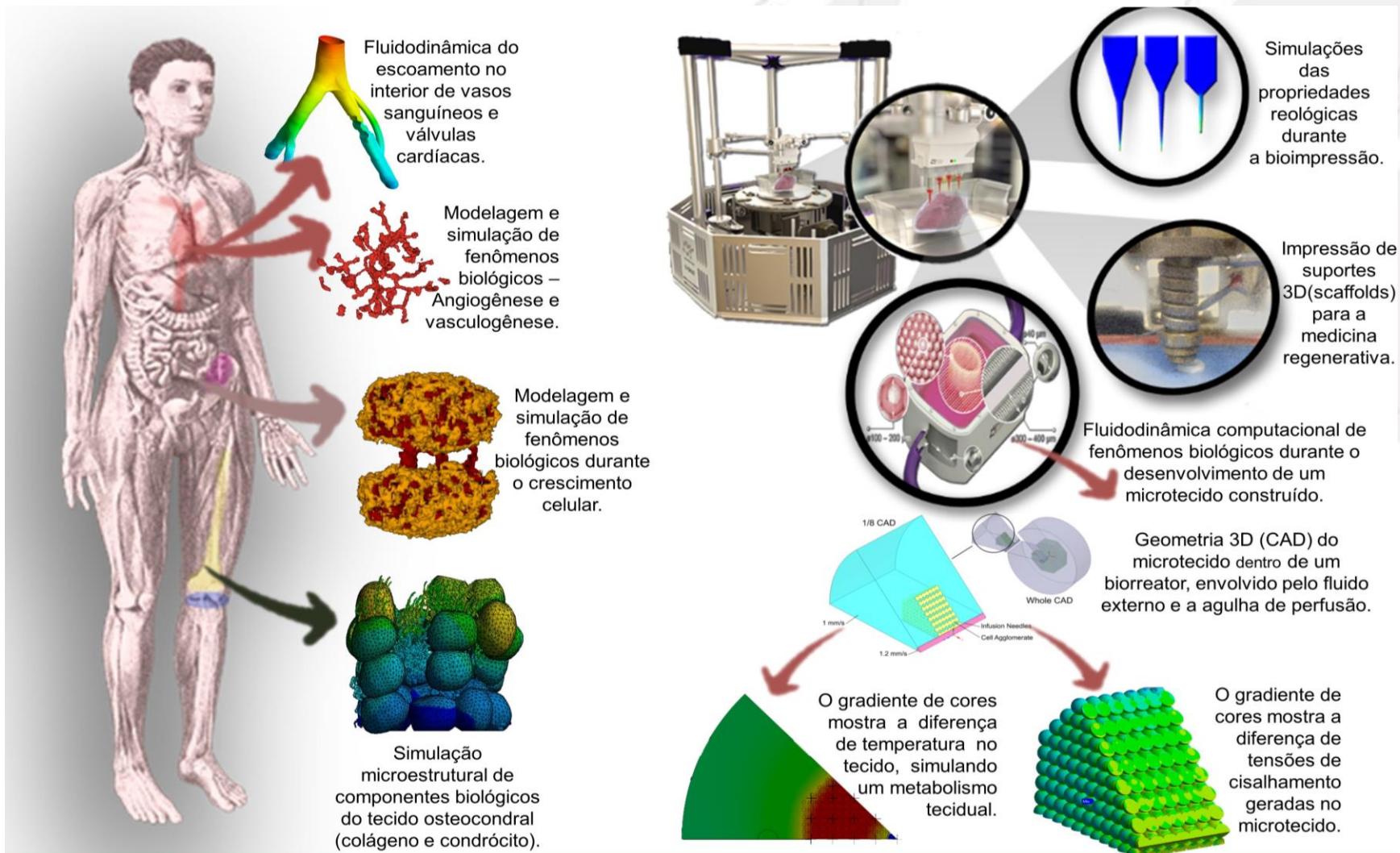
No Brasil - CTI Renato Archer

**Software livre para
reconstrução de imagens
provindas de equipamentos
de tomografia
computadorizada ou
ressonância magnética**

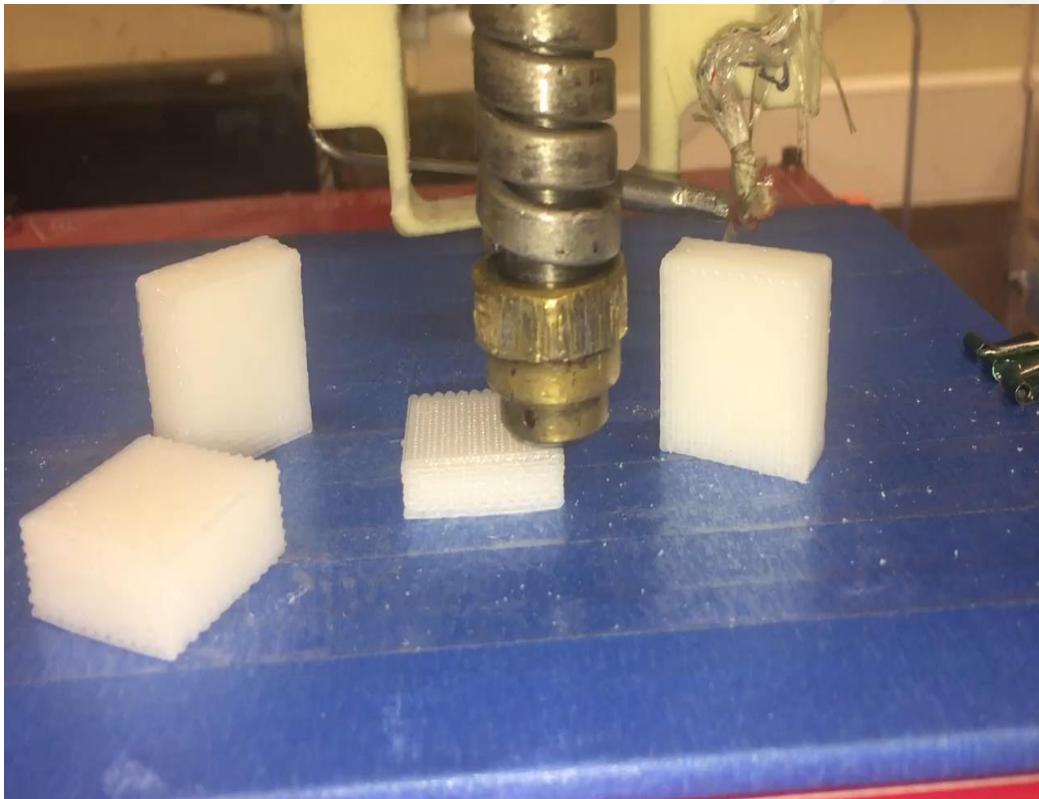


<https://www.cti.gov.br/pt-br/invesalius>

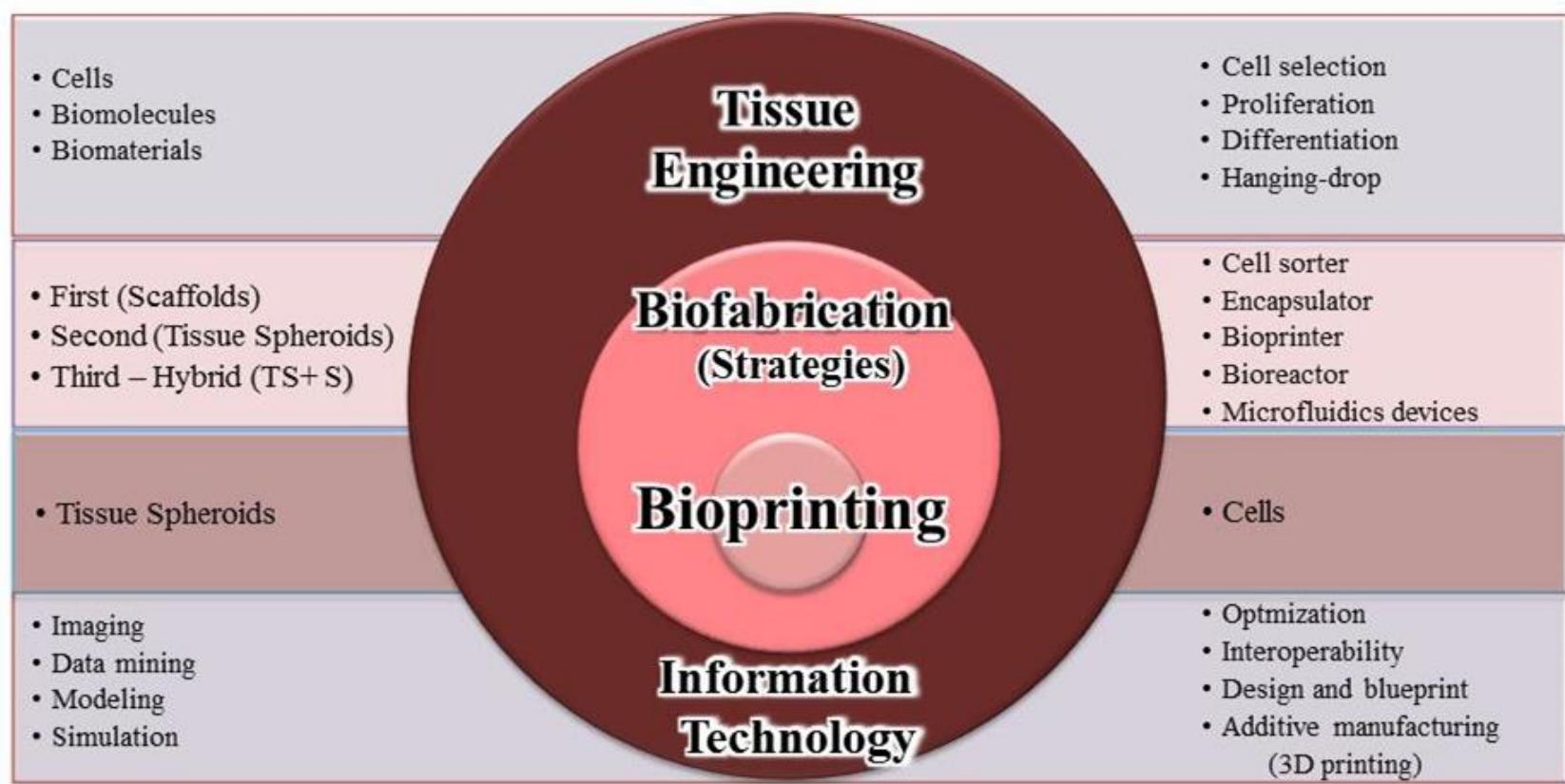
CTI Renato Archer - Aplicações



Impressão 3D na Engenharia de Tecidos

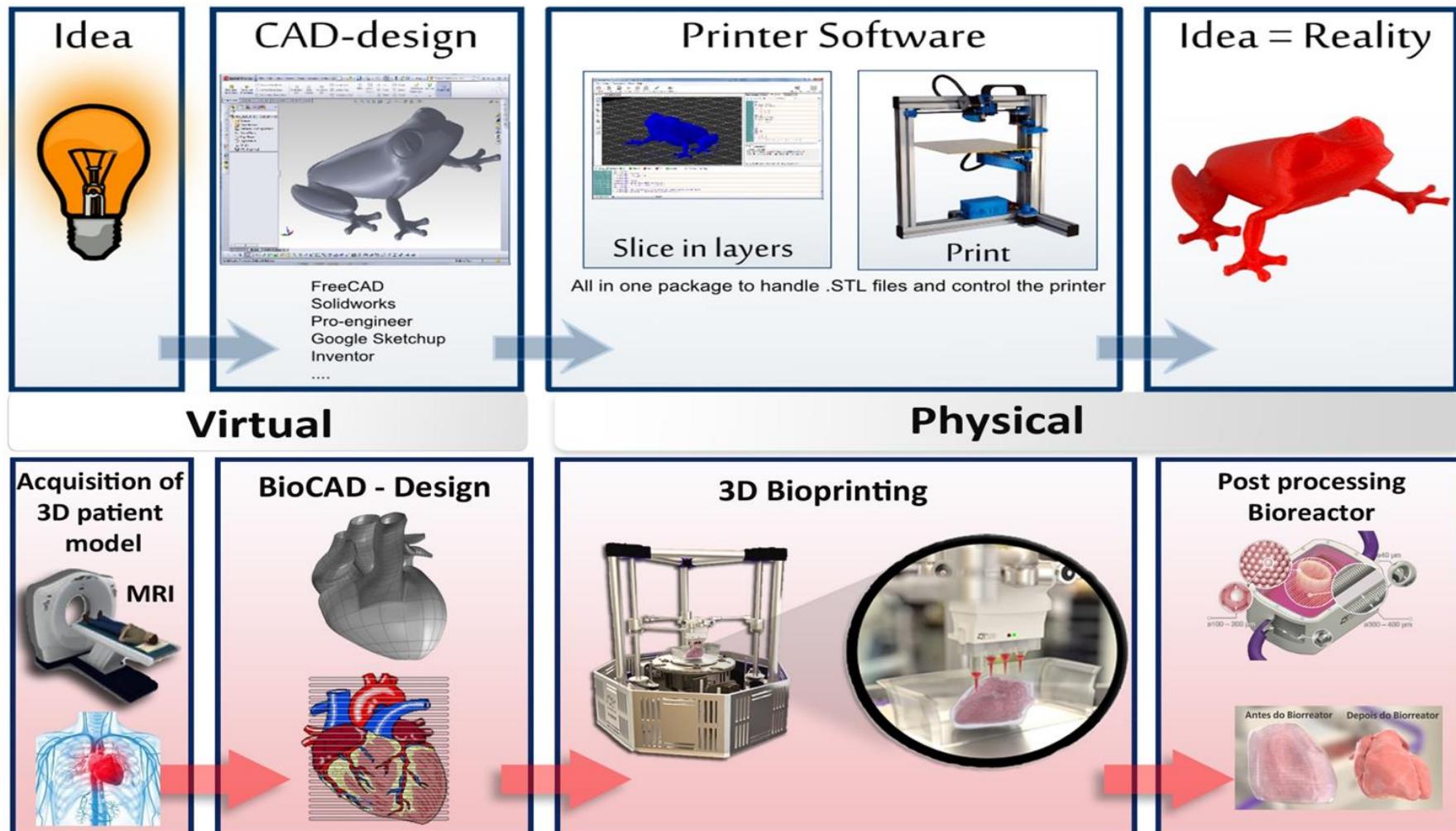


Engenharia Tecidual, Biofabricação, Bioimpressão e Tecnologia da Informação



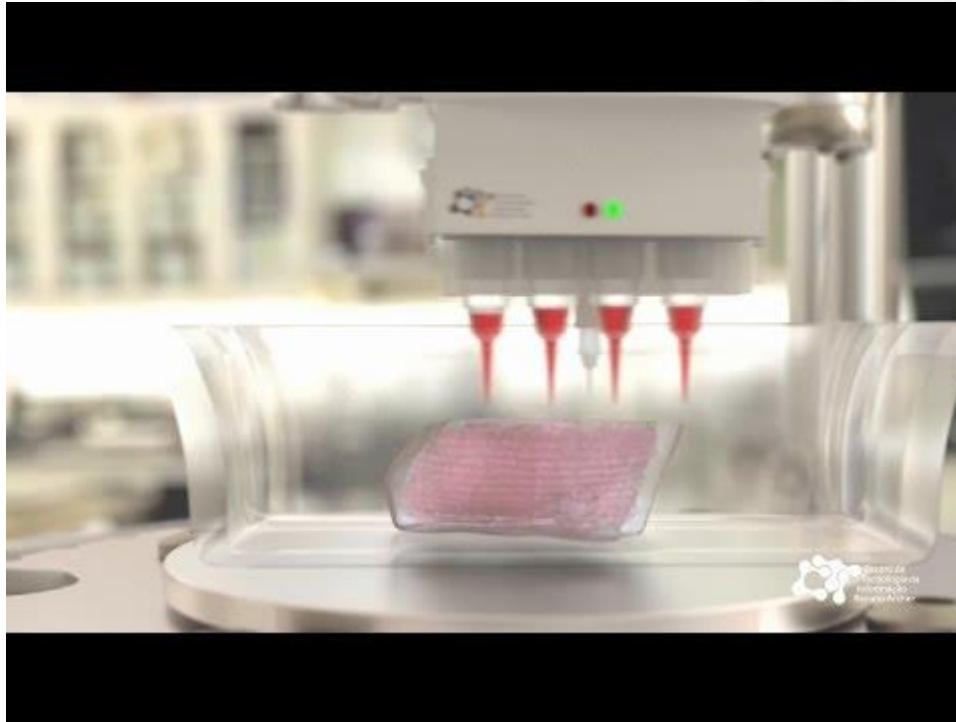
Dernowsek *et al.*, 2017

Tecnologias 3D, Tecnologia da Informação e Biofabricação



Bioimpressão

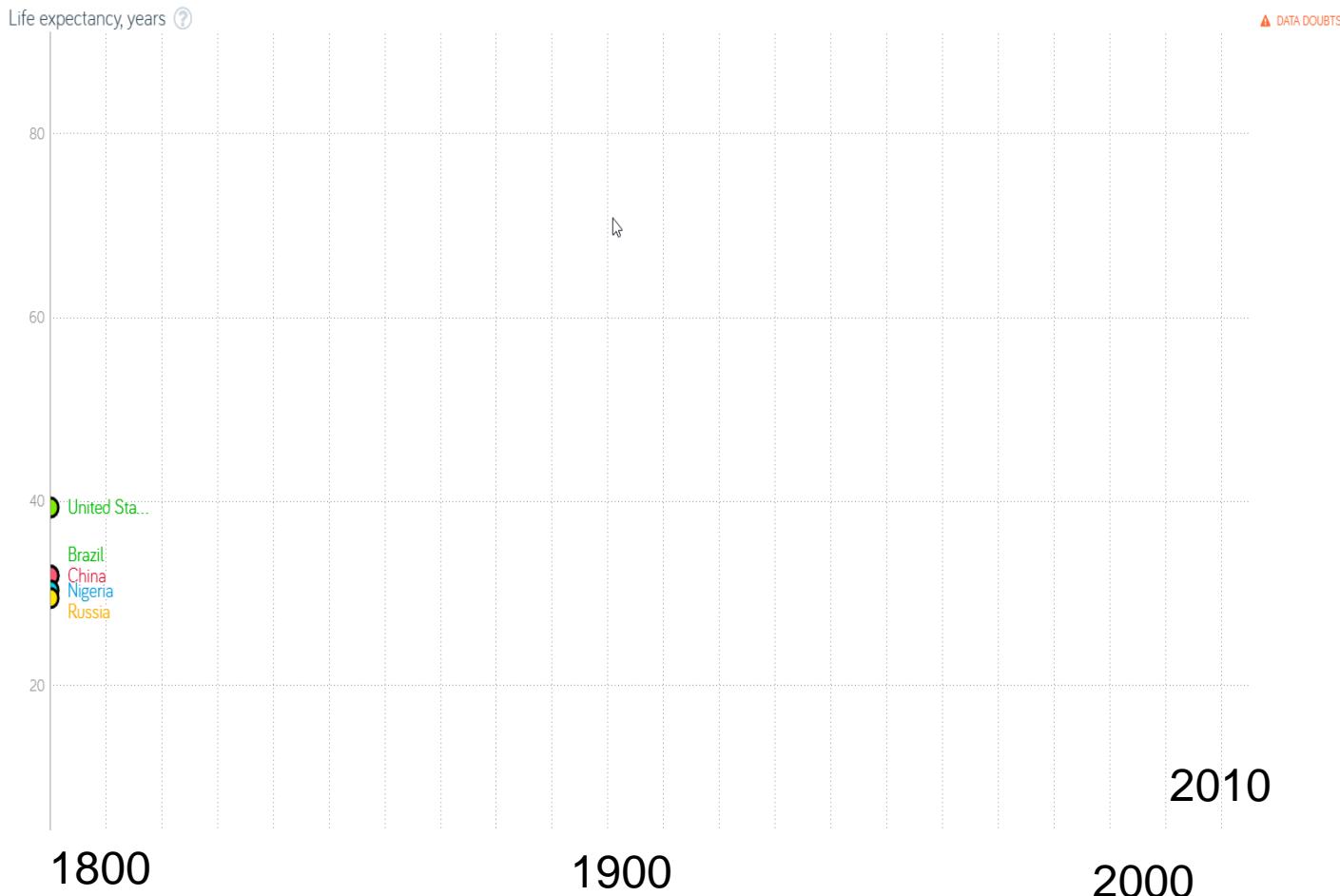
Bioprinting is a computer-aided robotic layer by layer additive biofabrication of functional living human organ constructs



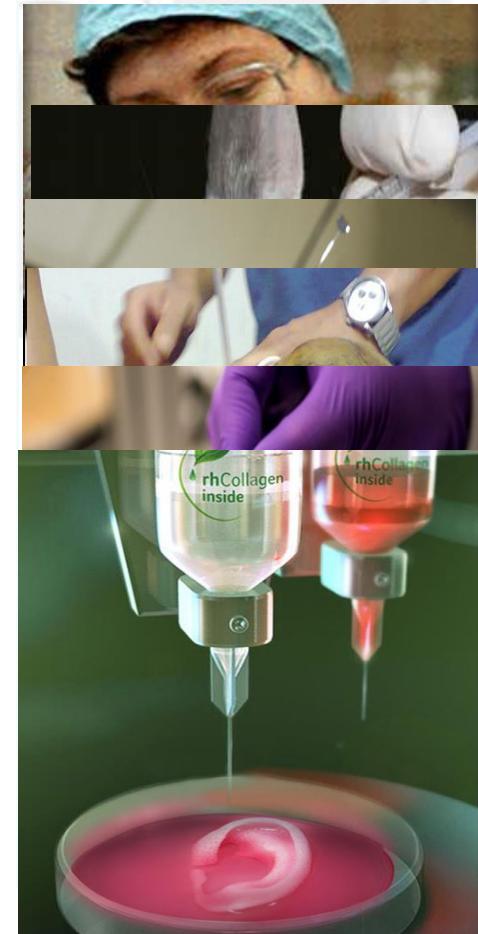
The bio-ink:
cell aggregates
The cartridge:
TS container
The bio-paper:
gel
The printer:
bio-printer

Motivações

GAPMINDER



Uso de animais para
teste de drogas e
cosméticos



Potencial de Mercado



A IDTechEx prevê que o mercado global de bioimpressão atinja um valor de US \$ 1,9 bilhão até o ano de 2028.



Etapas da bioimpressão

Pre-Processing

(CAD, Blueprints), Pre-conditioning

Processing

3D Tissue Printing

Post-processing

Bioreactor → Tissue maturation

Step 1 Imaging



X-ray

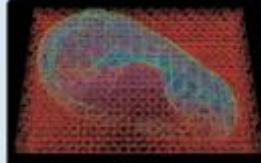


CT

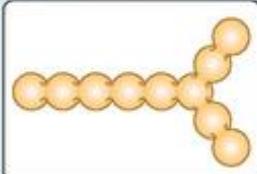


MRI

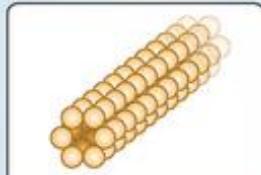
Step 2 Design approach



Biomimicry



Self-assembly

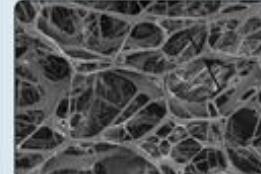


Mini-tissues

Step 3 Material selection



Synthetic polymers



Natural polymers

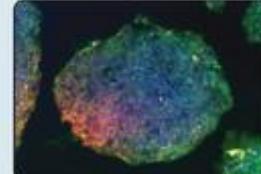


ECM

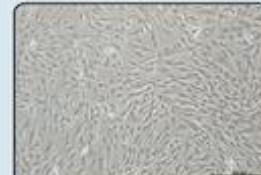
Step 4 Cell selection



Differentiated cells



Pluripotent stem cells



Multipotent stem cells

Step 5 Bioprinting



Inkjet



Microextrusion



Laser-assisted

Step 6 Application



Maturation



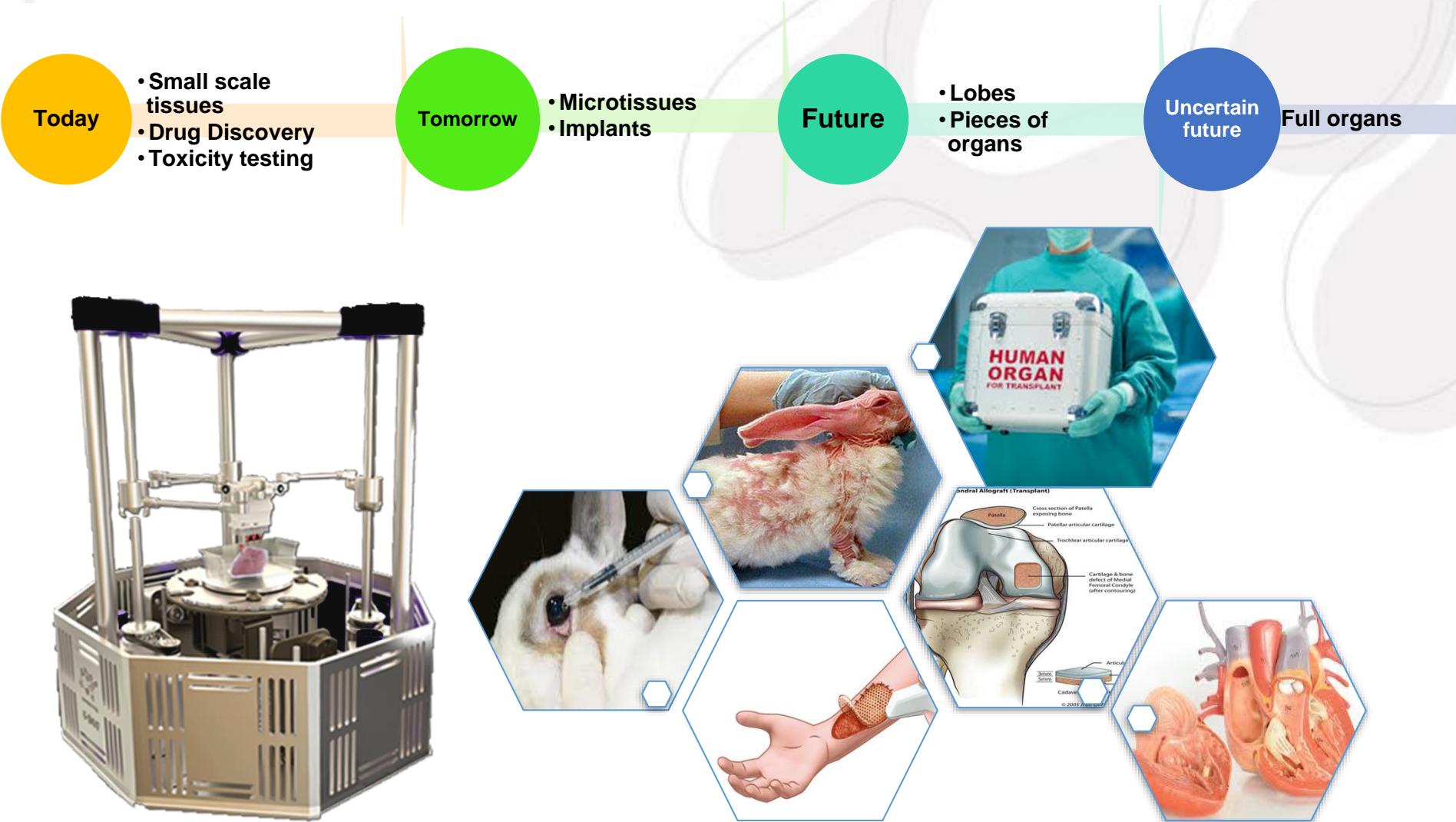
Implantation



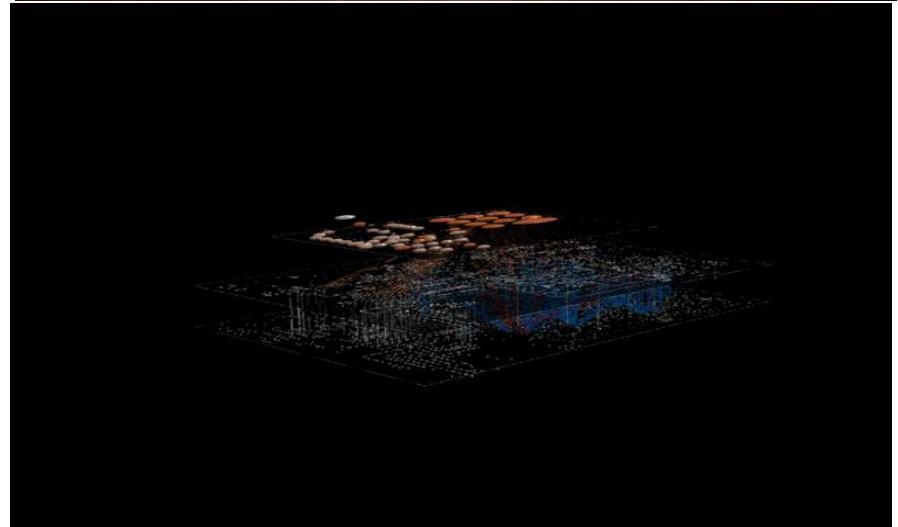
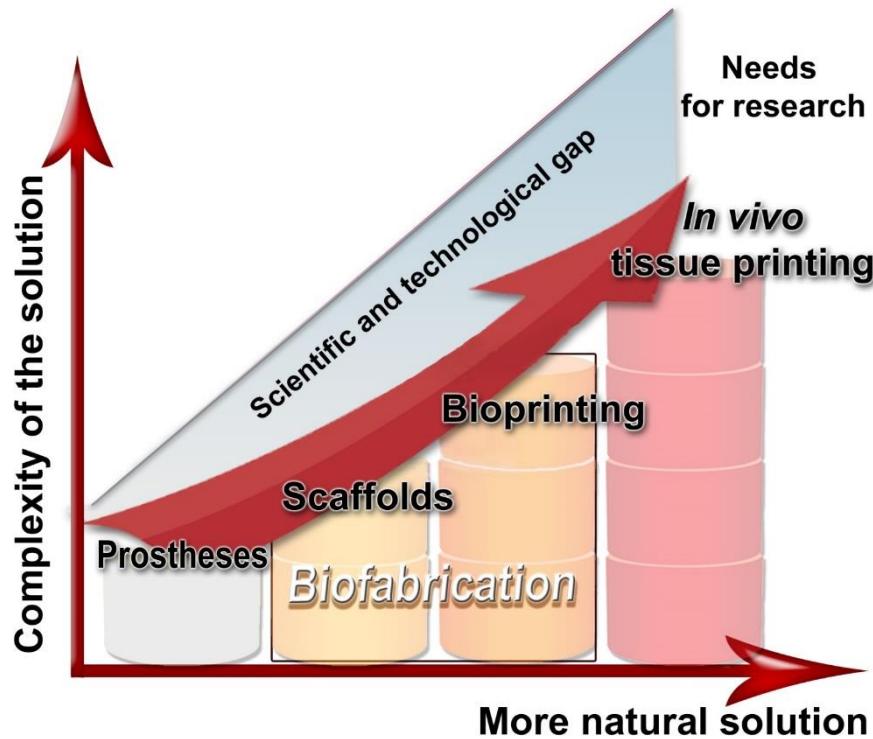
In vitro testing

Etapas da Bioimpressão

Outlook

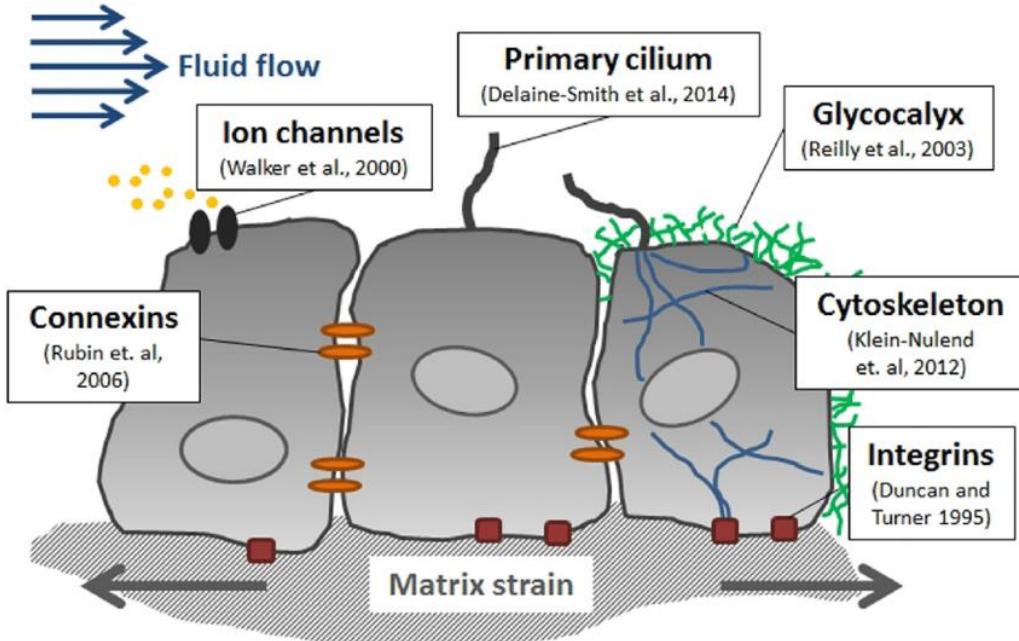
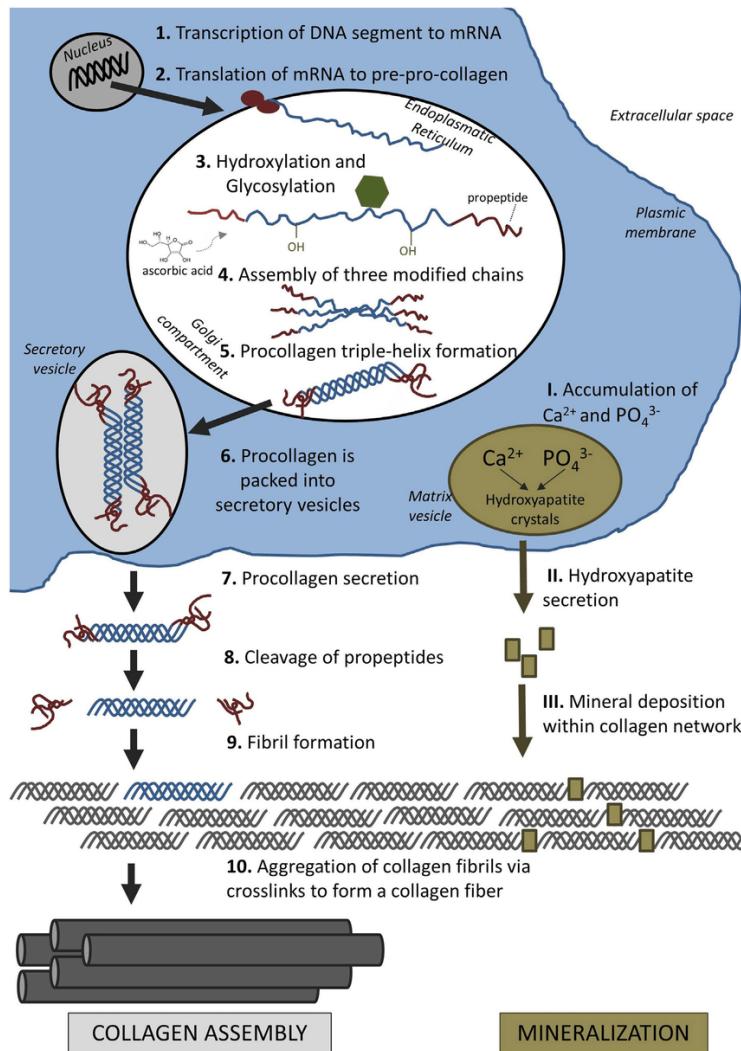


Biofabrication and the relationship between complexity and nature of the solution



Dernowsek et al. 2017

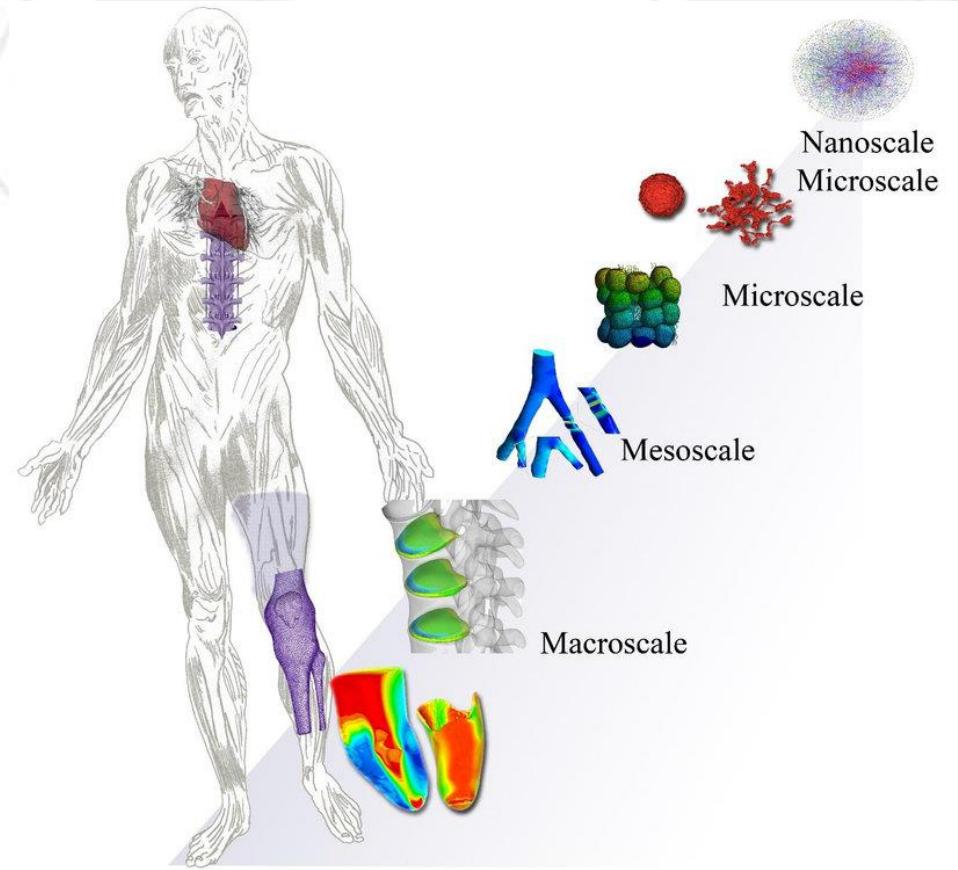
"BioFerramentas"



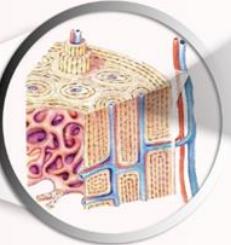
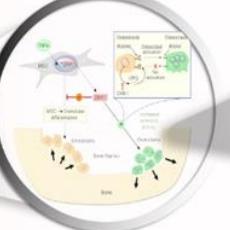
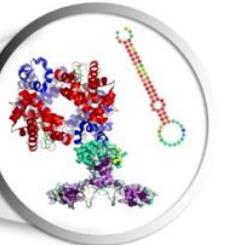
Conhecimento multiescalar



Dernowsek et al., 2017



Dernowsek et al., 2018

Organism scale (Meters - Centimeters)	Tissue scale (Centimeters)	Cellular scale (Millimeters)	Extracellular scale (Micrometers)	Intracellular scale (Micrometers - Nanometers)
<ul style="list-style-type: none"> Finite Element, Computational Fluid Dynamics Multi Agent Systems Spatial Compartments and Projections 	<ul style="list-style-type: none"> Multi Agent Systems Noble model, CPM- GGH Finite Element,MSNS method Ising models, Potts model Spatial Compartments and Projections 	<ul style="list-style-type: none"> Agent-based modeling Lattice Boltzmann Monte Carlo model Cellular Automata CxA multi-scale method 	<ul style="list-style-type: none"> Partial differential equations Convective-diffusion models Noble model, Fenton-Karma model, Fitzhugh-Nagumo, Hodgkin-Huxley 	<ul style="list-style-type: none"> Ordinary Differential Equations Stochastic DIfferential Equations Quasi-continuum method Convective-diffusion models
<p>Years</p>  	<p>Days - Weeks</p> 	<p>Hours - Days</p> 	<p>Minutes</p> 	<p>Seconds</p> 
<p>Tissue or Organ</p> <p>Fusion, maturation, shear stress, flow rate -inlet and outlet-, waste products, pH</p>	<p>3D Bioprinting</p> <p>BioCAD, BioCAM, Bioprinter, biopaper, bioink</p>	<p>Tissue spheroid</p> <p>Stem cells, cell isolation and proliferation, cell fate specification, organoids</p>	<p>Cell culture environment</p> <p>pH, temperature, osmotic pressure, culture medium, sterility, cytokines/hormones</p>	<p>Molecular scale</p> <p>Biomolecules, genes, transcription factors, miRNAs, proteins, O₂, drugs and other molecules</p>

Biofabrication

INSIDE 3D PRINTING
CONFERENCE & EXPO

Dernowsek et al., 2016



INSIDE 3D PRINTING
CONFERENCE & EXPO

BRAZIL™

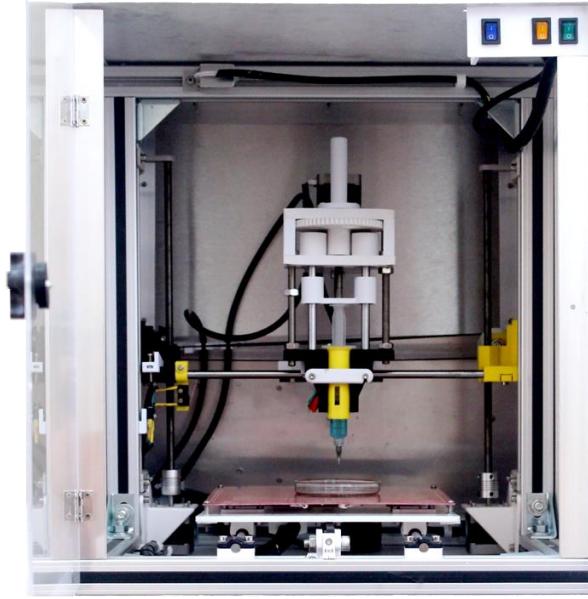


Centro de
Tecnologia da
Informação
Renato Archer

Bioimpressoras



Bioimpressoras



3D Biotechnologies Solutions
Resolution:

Brasil

- 50 μm Layer thickness (z)
- 100 μm (x,y)
- **R\$ 13.000**
- **OPEN-SOURCE PROGRAMS**



3D Biotechnologies Solutions
Resolution:

- 5 μm Layer thickness (z)
 - 10 μm (x,y)
 - **R\$ 30.000**
 - Pronterface e Slic3R/Cura
- OPEN-SOURCE PROGRAMS**

Bioimpressoras



BIO X 3D BIOPRINTER

CELLINK

Suécia

Resolution :

- 1µm Layer thickness (z)
- 1µm (x,y)
- **11,840 - 21,840 USD**



BIO X 3D BIOPRINTER

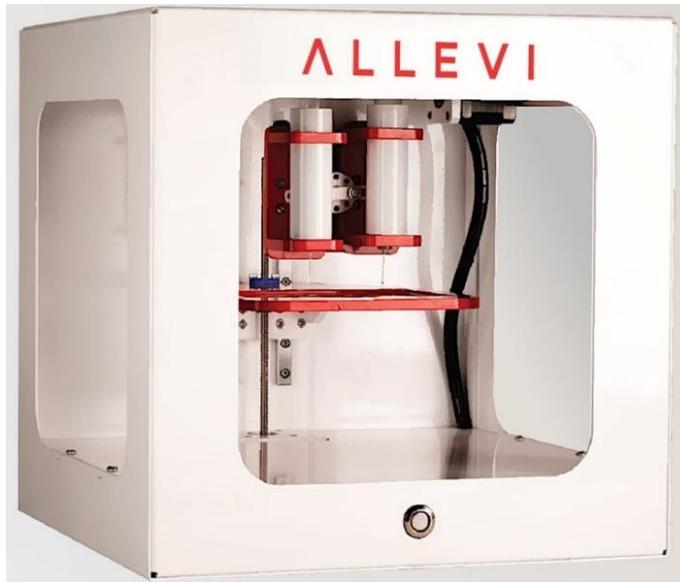
CELLINK

Suécia

Resolution :

- 50µm Layer thickness (z)
- 1µm (x,y)
- **40,840 USD**

Bioimpressoras



Allevi 2 Bioprinter

Resolution:

EUA

- 5 μm Layer Thickness (z)
- 5.5 μm (x,y) 150
- 150 μm Print Resolution
- ~ 5,000 USD



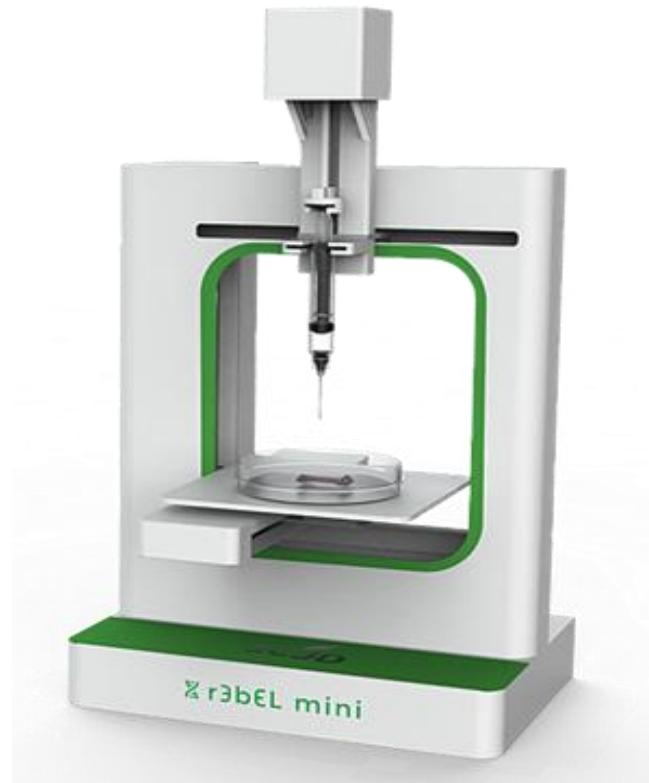
Allevi 2 Bioprinter

EUA

Resolution :

- 1 μm (x, y, z)
- ? μm Print Resolution

Bioimpressoras



r3bEL MINI BIOPRINTER

SE3D

EUA

Resolution:

- 150 µm Layer thickness (z)



r3bEL X BIOPRINTER

SE3D

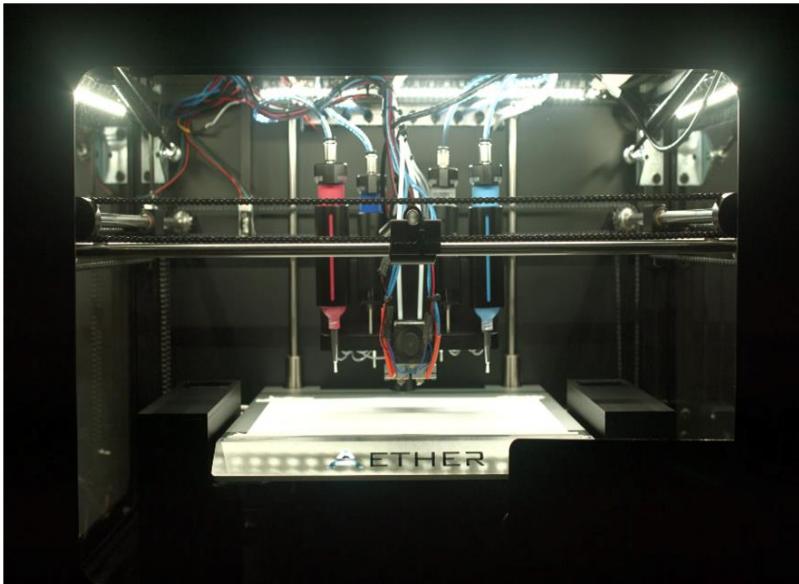
EUA

Resolution:

- 150 µm Layer thickness (z)

OPEN-SOURCE PROGRAMS

Bioimpressoras



Aether Bioprinter

Aether

EUA

Resolution:

- $1 \mu\text{m}$ (x, y)
- 0.43 nm (z)



Tissue Scribe Gen. 3

3DCULTURES

EUA

Resolution:

- 0.1mm (x, y)
- 0.04375mm (z)
- $0.1\text{-}0.2\text{mm}$
- **1,099 USD**

Bioimpressoras



3D-Bioplotter

EnvisionTec

Alemanha

Resolution:

- 1 μm (x,y,z)
- ? μm Print Resolution



BIOASSEMBLYBOT

Alemanha

Resolution:

- 1 μm (x,y,z)
- ? μm Print Resolution

Bioimpressoras



3DDiscovery™ platform

REGENHU LTD

Suiça

Resolution: +-5µm

Melt Electrospinning & Bioprinting
technology convergence



INVIVO Standard

ROKIT

Koreia

Resolution:

- Extruder 200 µm / Dispenser 80 µm

Bioimpressoras

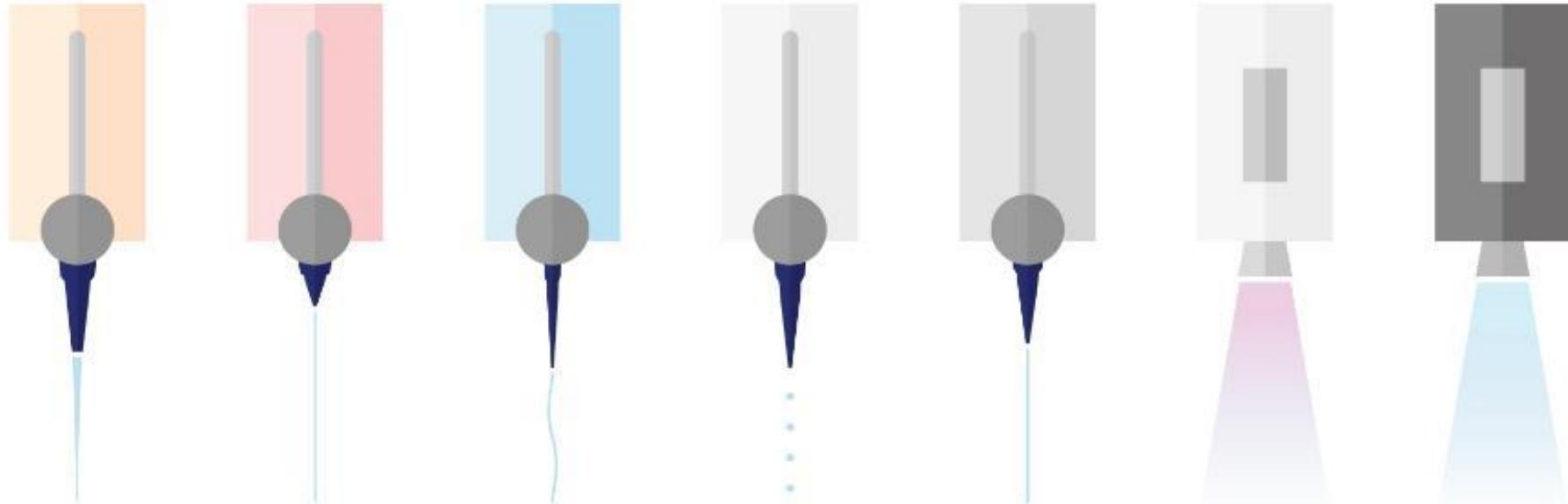


RX1 Bioprinter
Aspect Biosystems Ltd
Canadá

Resolution:

- 0.1mm (x, y)
- 0.04375mm (z)
- 0.1-0.2mm
- **1,099 USD**

Parâmetros presentes nas Bioimpressoras



EXTRA HEATED
PNEUMATIC HEAD



THERMOPLASTIC
FILAMENT EXTRUDER



COOLED
PNEUMATIC HEAD



INK-JET
PRINT HEAD



SYRING PUMP
PRINT HEAD

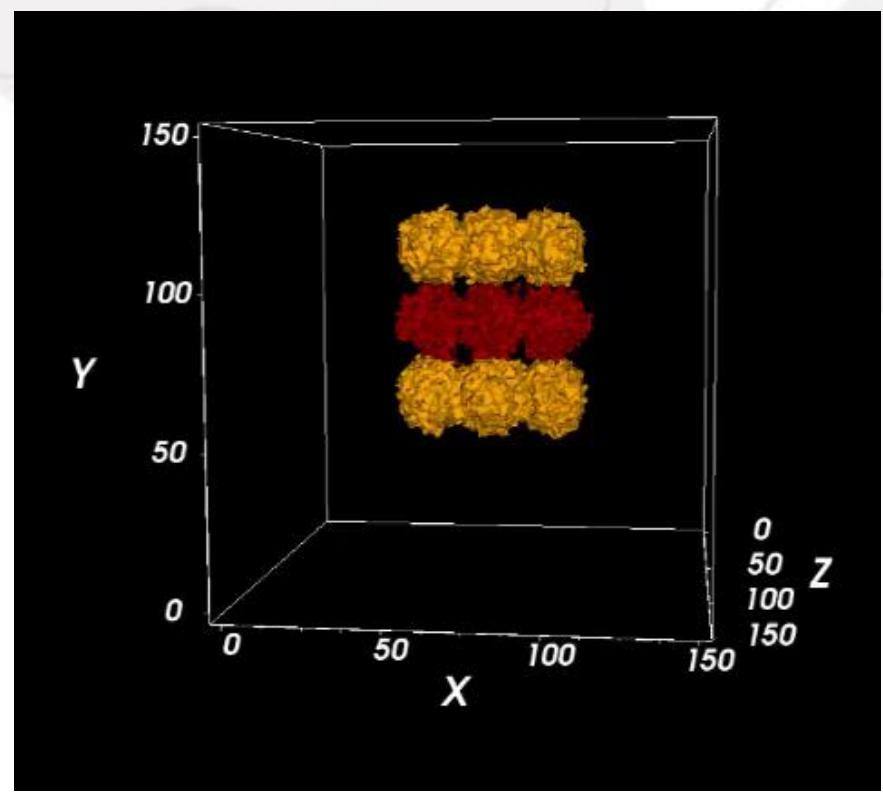
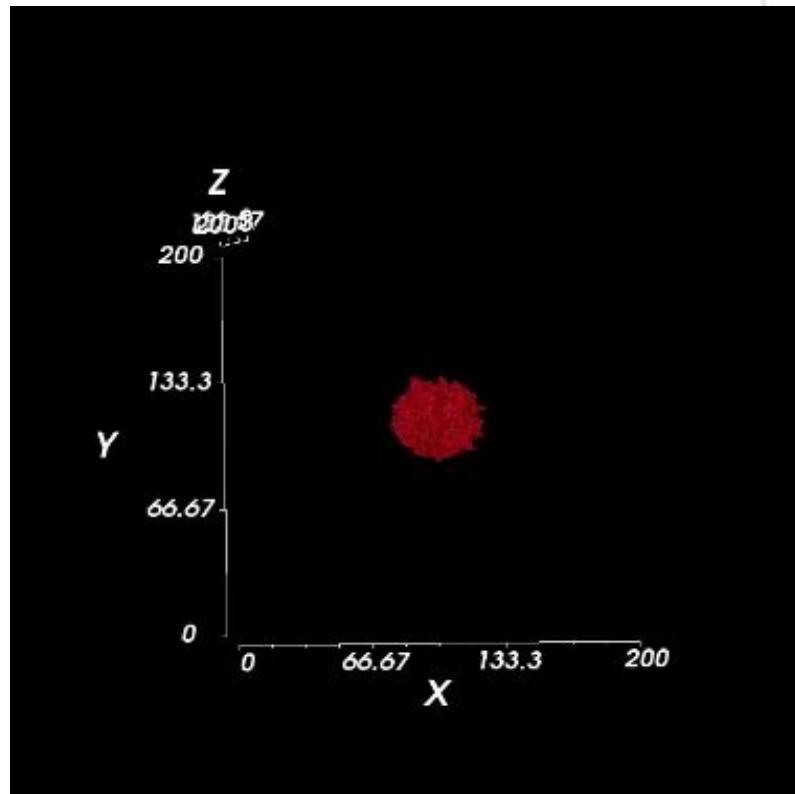


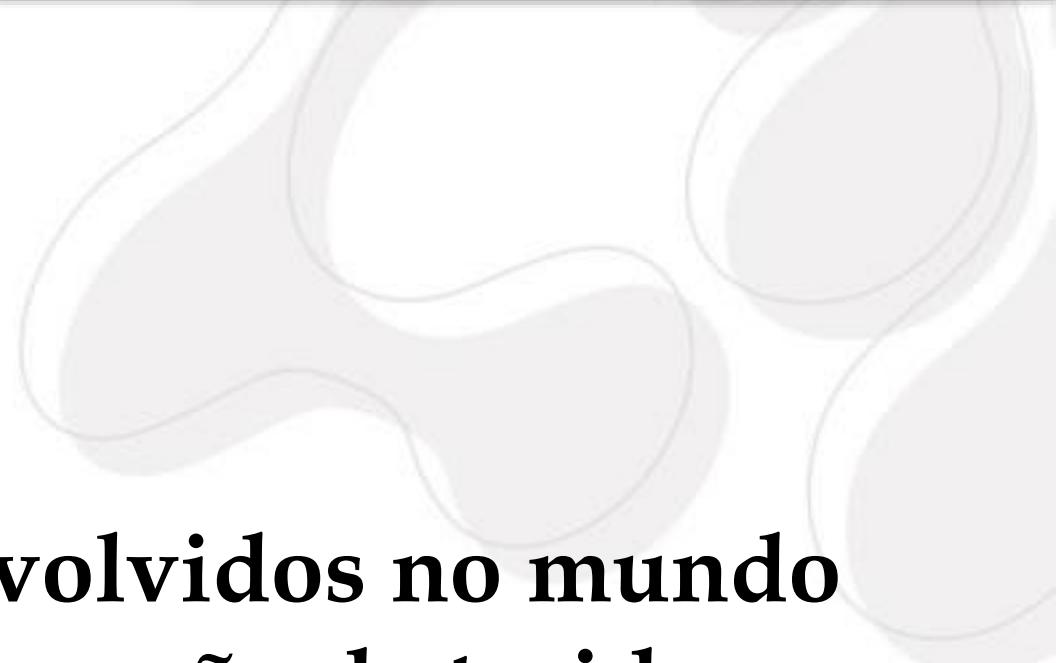
PHOTO CURING
TOOL HEAD
UV light



HD CAMERA
TOOL HEAD

Computational approaches for biofabrication of tissues → Angiogenesis + Proliferating cells

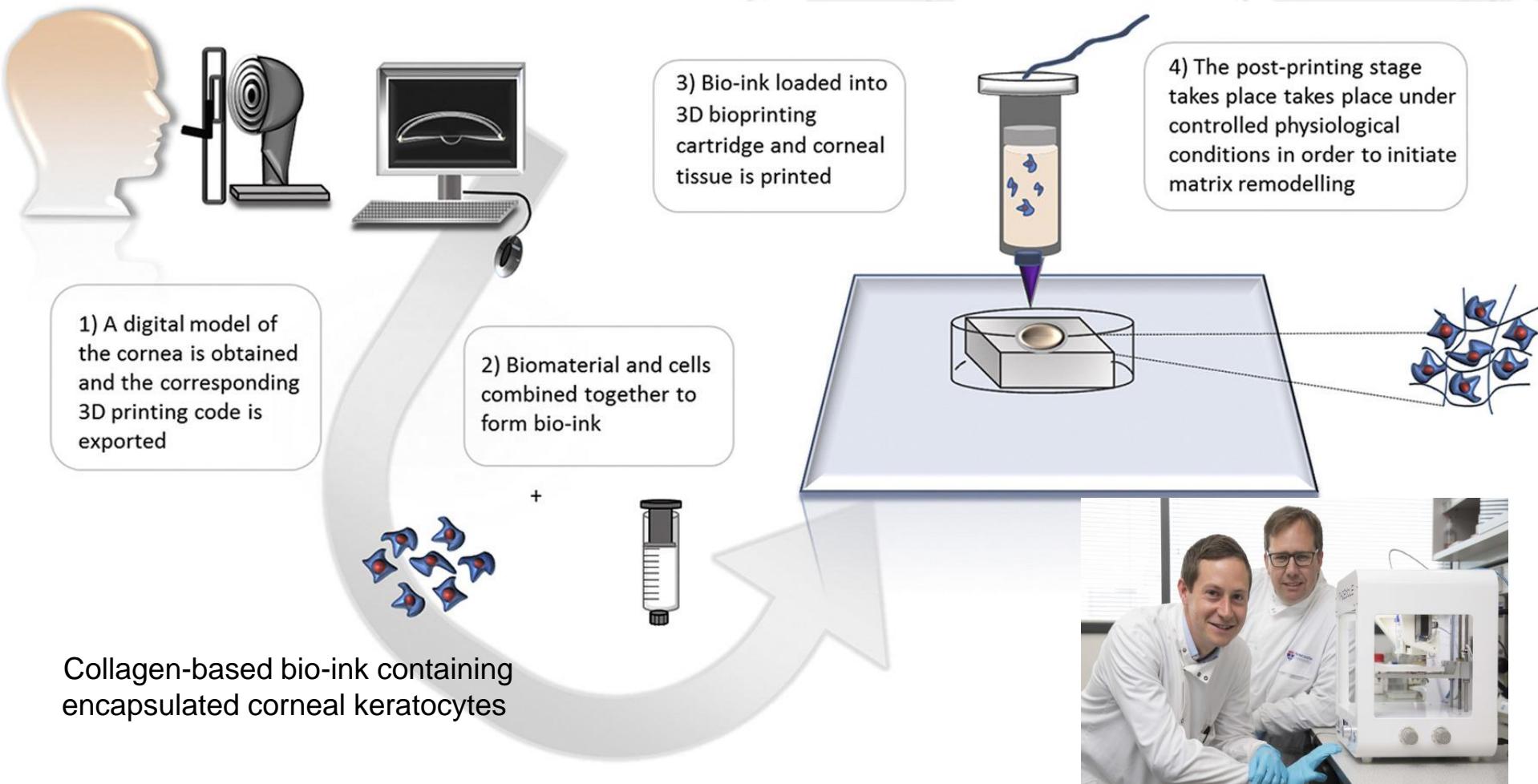




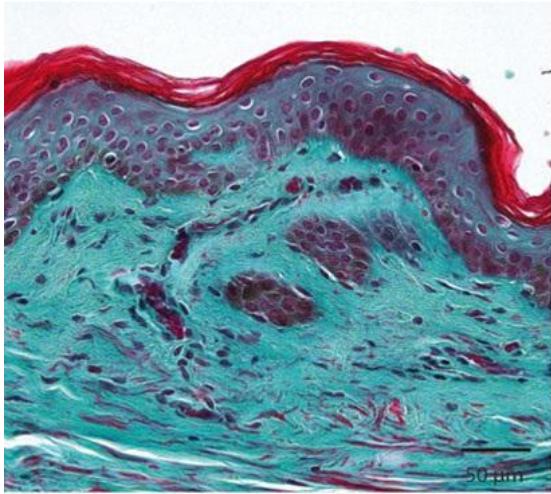
Projetos desenvolvidos no mundo sobre bioimpressão de tecidos

Cientistas BRITÂNICOS imprimem as primeiras córneas humanas

Abigail Isaacson, Stephen Swioklo, Che J. Connan, 2018

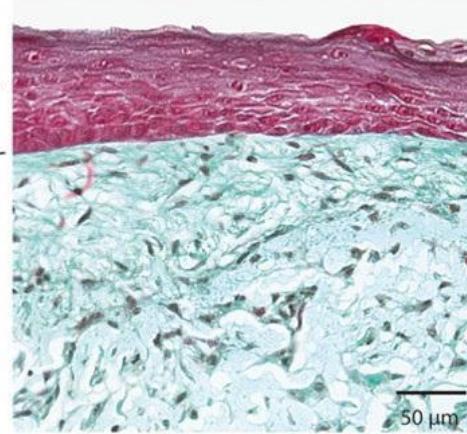


3D printing: Human skin is now being printed in labs



Human skin

Epidermis
DEJ
Dermis

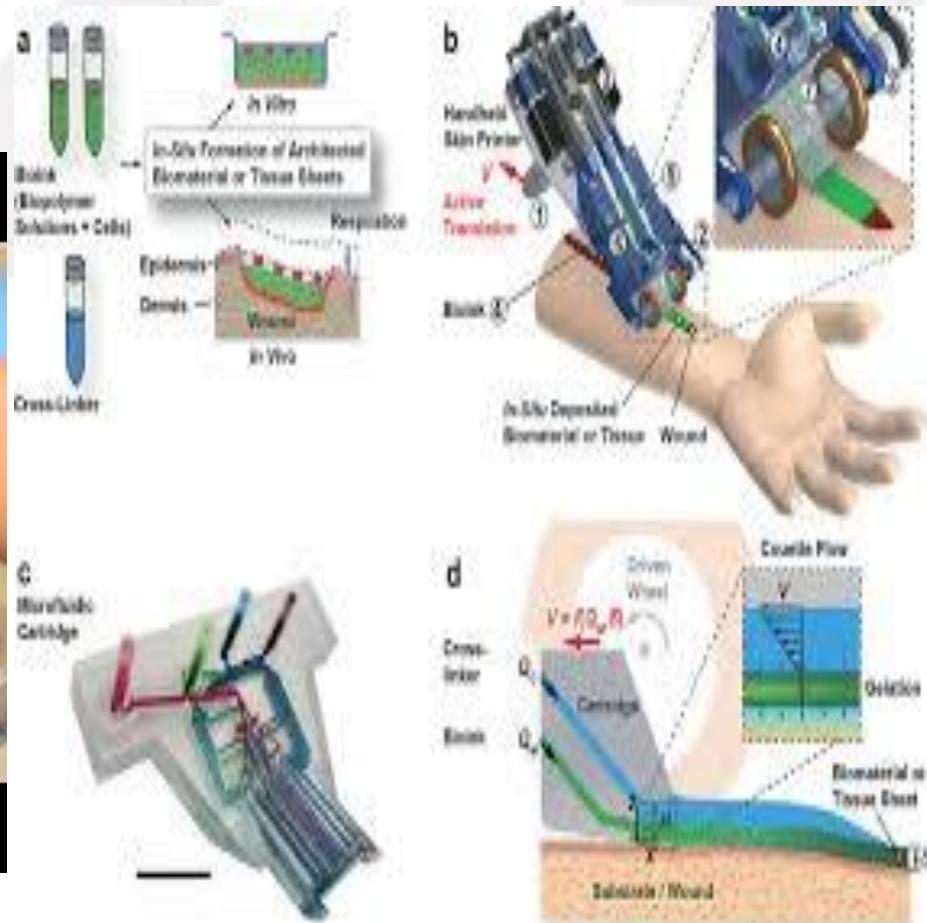
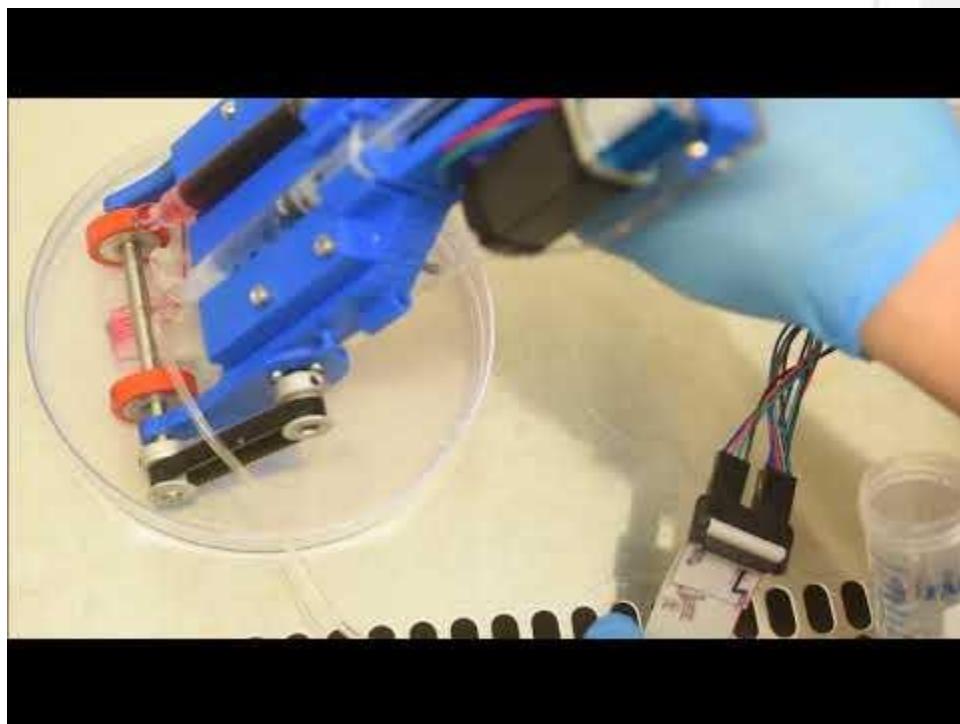


3D Bioprinted skin



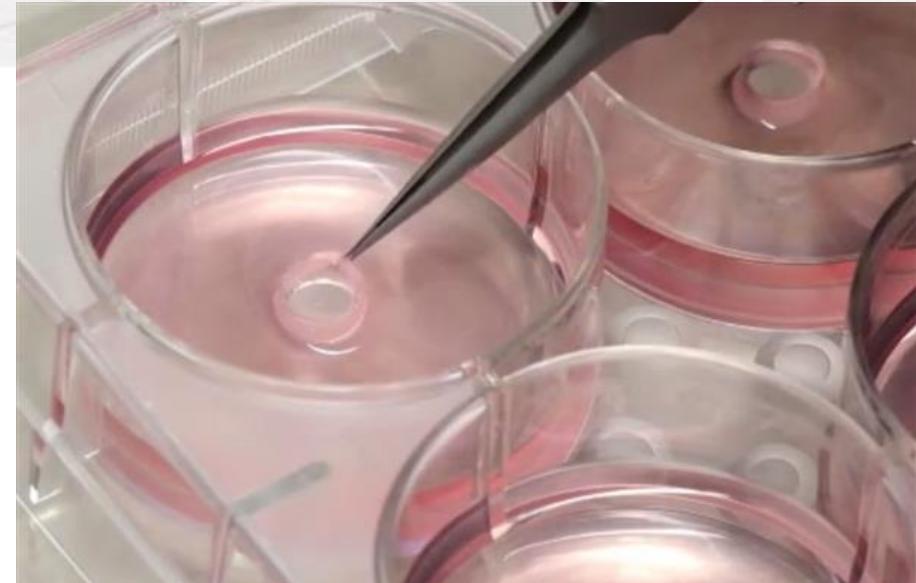
Comparison of optical microscopy images of equivalent slices of normal human skin and printed skin after 26 days of culture. The tissues were stained with Masson's trichrome. DEJ, dermoepidermal junction.

Handheld 3D printer



3D Printing Blood Vessels

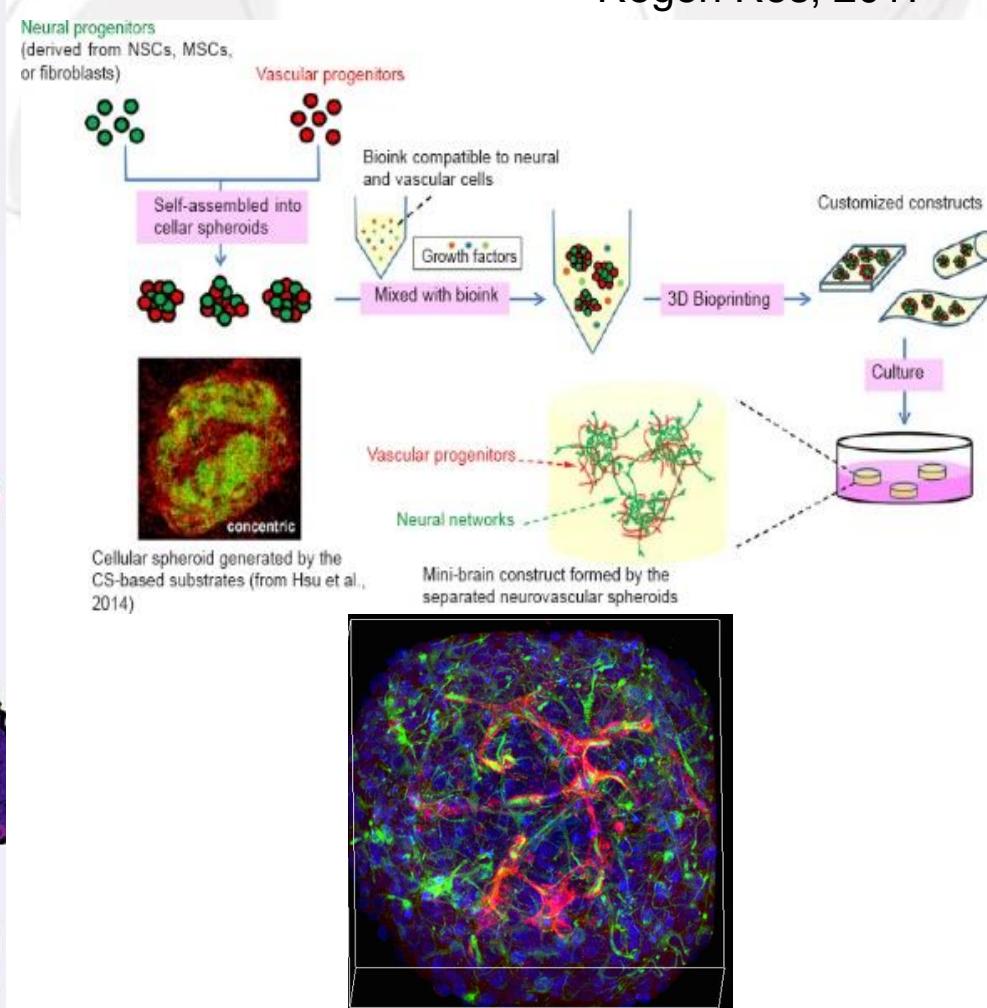
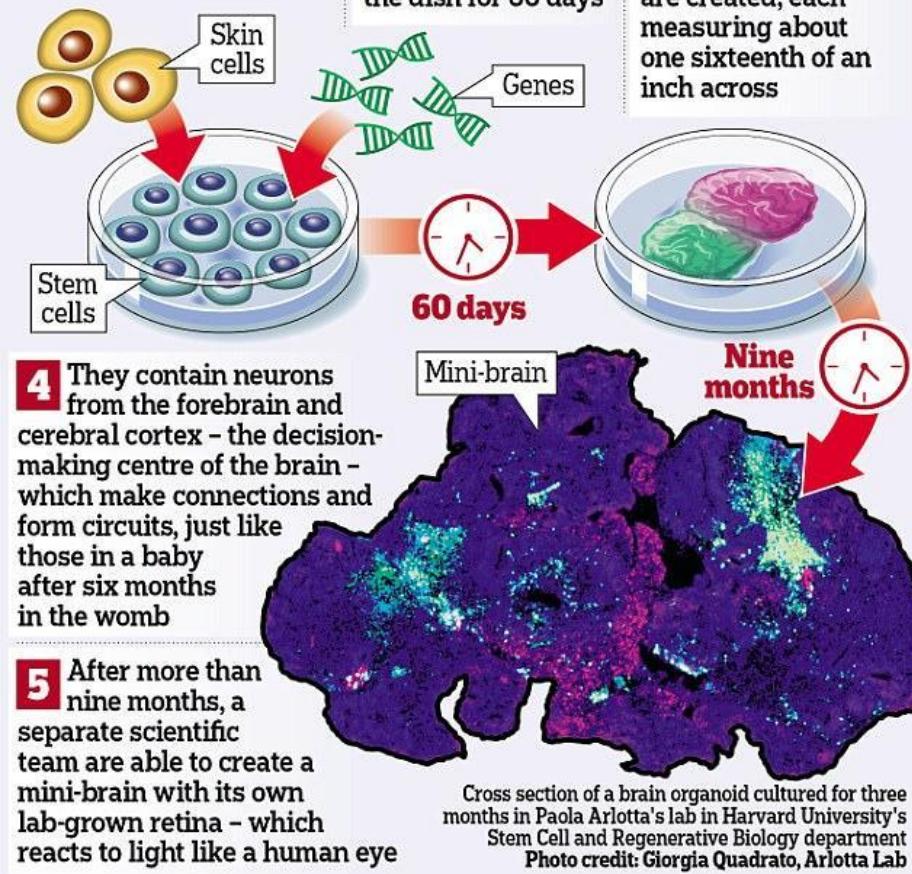
- Scientists are developing flexible materials to 3D print blood vessels



Using 3D bioprinting to produce mini-brain

Han and Hsu, Neural Regen Res, 2017

1 Human skin cells are placed in a dish with four genes which make them revert to stem cells



[ABOUT ▾](#)[SCIENCE & TECHNOLOGY ▾](#)[TISSUES & SERVICES ▾](#)[PARTNERSHIP ▾](#)[CAREERS](#)[INVESTORS ▾](#)

ExVive™ Human
Tissue Models &
Services for Research

3D Human Tissues for
Medical Research &
Therapeutics

THERAPEUTIC TISSUES

T O M O R R O W

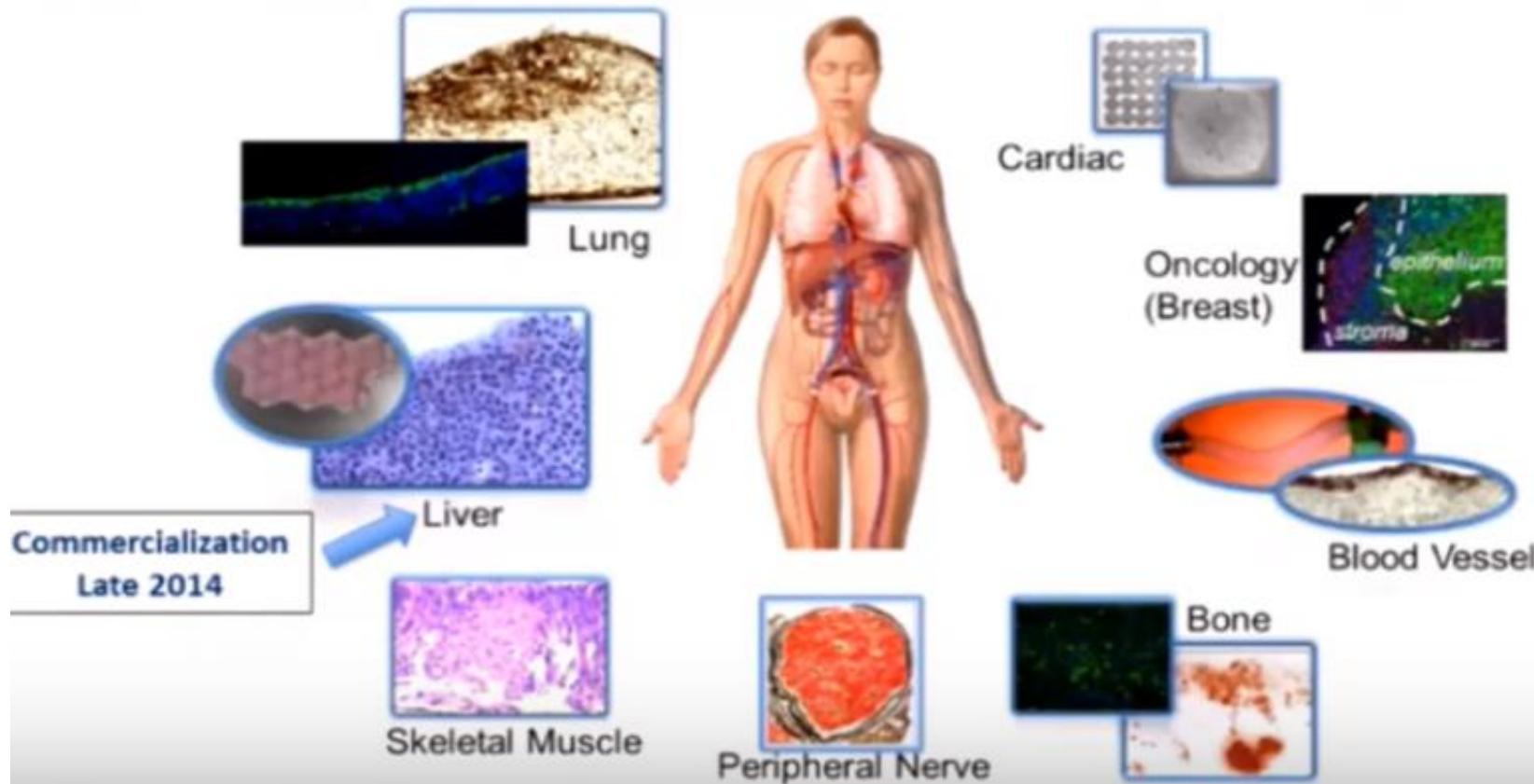
TISSUE TESTING SERVICES

T O D A Y

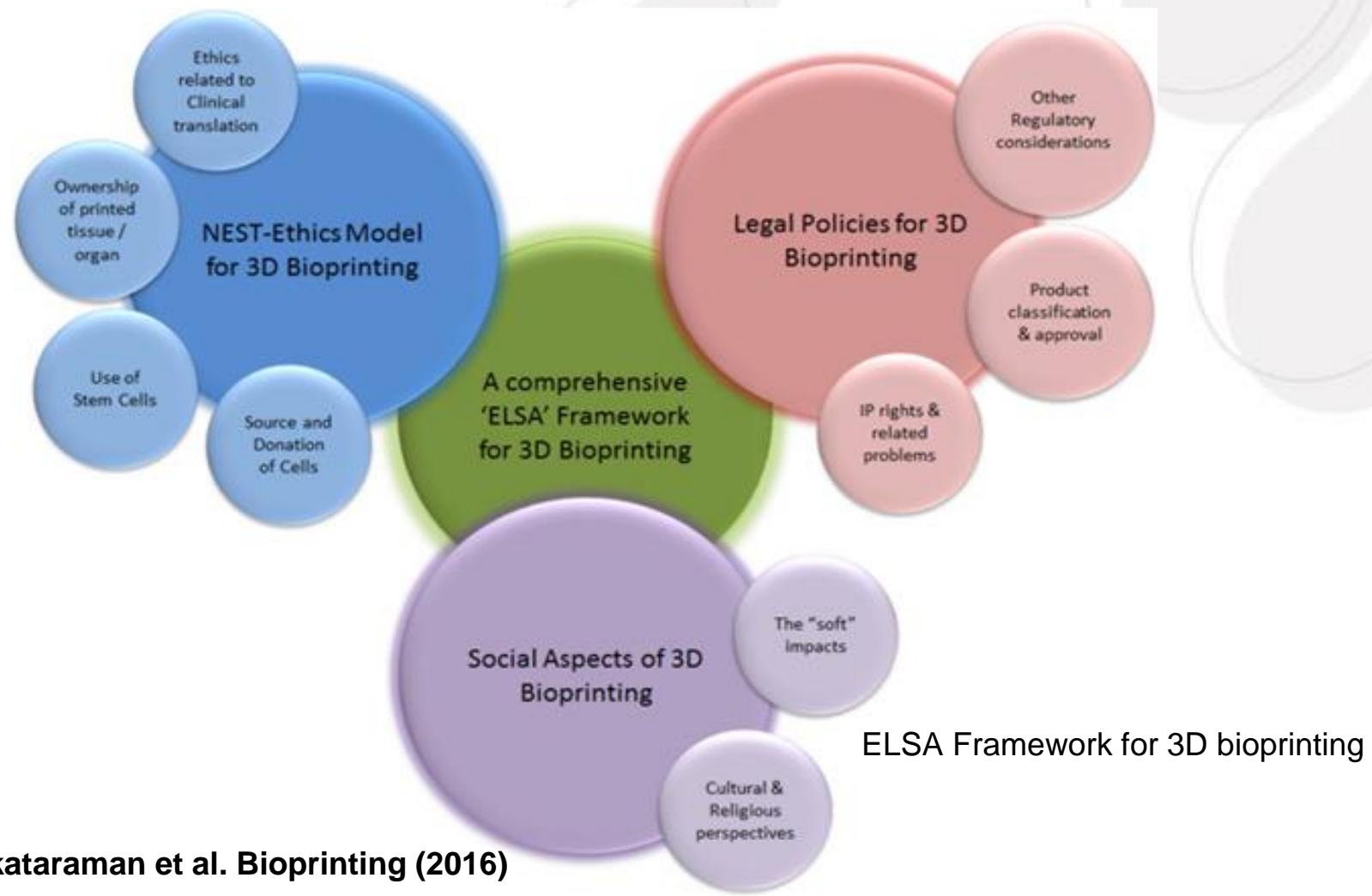


Tissues from throughout the body

Organovo technology has bioprinted successfully



Aspectos legais, éticos e sociais ??

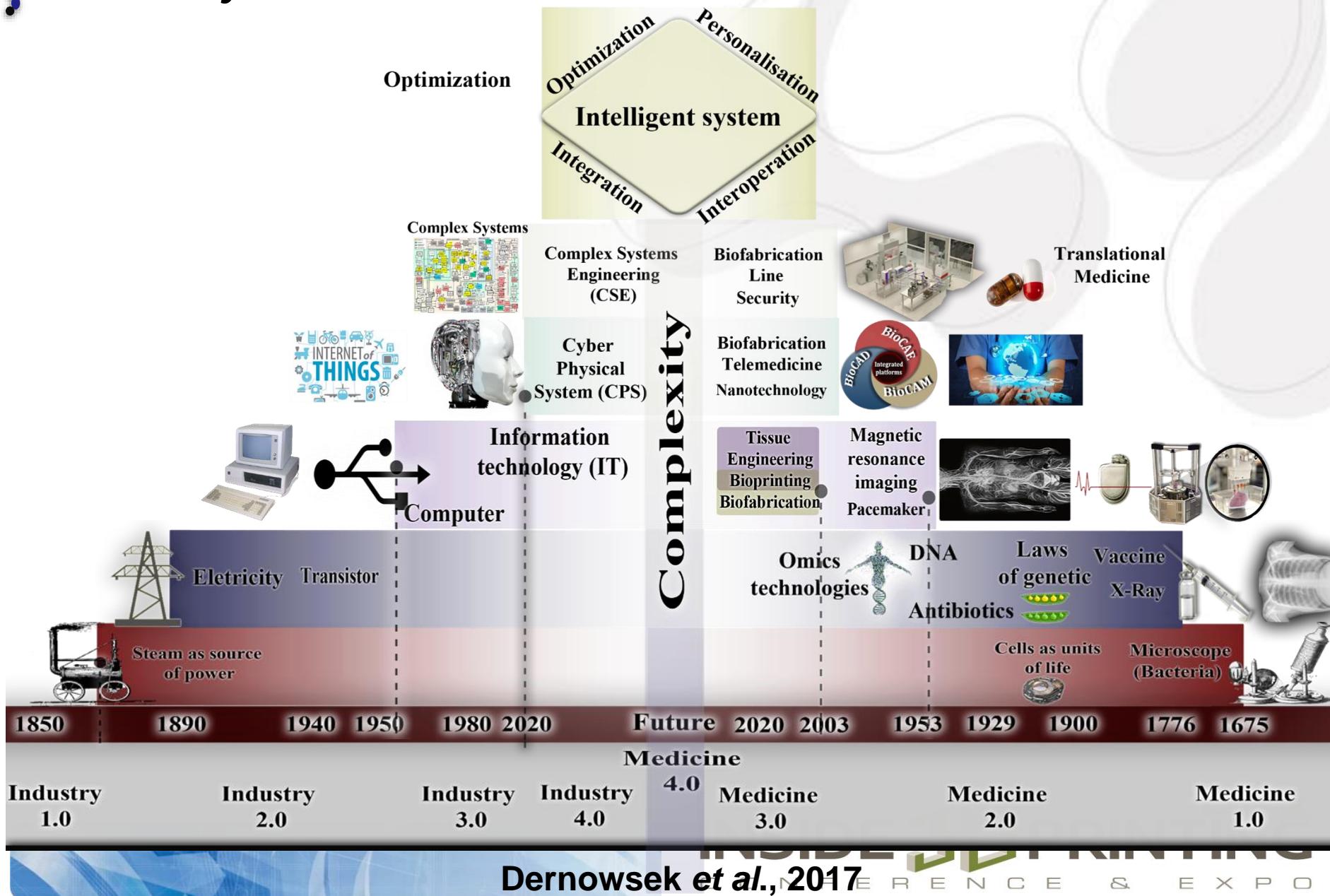


S. Vijayavenkataraman et al. Bioprinting (2016)

Por que ainda não temos órgãos funcionais “bioimpressos”?

- ✓ Integration Engineering x Life Sciences;
- ✓ Development of new bioreactor for 3D bioprinted tissues;
- ✓ Development of bioprintable biomaterials;
- ✓ Development of "blueprint" for bioprinting of 3D human tissue and organs;
- ✓ Development of new STL file-free function representation based CAD software for digital bioprinting;
- ✓ Development of scalable technology for biofabrication millions uniform tissue spheroids.
- ✓ Development of integrated operational system integration of robotic bioprinters (special software);
- ✓ Laws and regulations.

Industry 4.0 e Medicine 4.0



<http://www.biofabricacao.com>

Biofabricação de Tecidos e Órgãos

[Início](#)

[Biofabricação](#)

[Bioimpressão](#)

[Biologia Computacional](#)

[Trabalhos](#)

[Amigos da Pesquisa](#)

[Blog](#)

[Anuncie aqui](#)

[Contato](#)

[Members](#)

 Search Site

Biofabricação

Biofabricação representa um conjunto de técnicas e métodos da engenharia, biologia, medicina, química, física, computação, ciência dos materiais, entre outras disciplinas, visando a construção e reconstrução de estruturas tridimensionais biológicas que atuarão no tratamento, na restauração e estruturação de tecidos e órgãos.



Thank you for your kind attention!



References

- ANDRÉA DERNOWSEK, J.; REZENDE, R.A.; LOPES DA SILVA, J.V. The role of information technology in the future of 3D biofabrication. **Journal of 3D Printing in Medicine**, v. 1, n. 1, p. 63–74, (2017).
- DERNOWSEK, J.A.; REZENDE, R.A.; SILVA, J.V.L. BioCAE: A New Strategy of Complex Biological Systems for Biofabrication of Tissues and Organs. **Journal of Tissue Science & Engineering**, [s. l.], v. 8, n. 200, p. 1000200, (2017).
- MIRONOV V, TRUSK T, KASYANOV V, LITTLE S, SWAJA R, MARKWALD R. Biofabrication: a 21st century manufacturing paradigm. **Biofabrication** 1(2), 022001 (2009).
- MIRONOV V, VISCONTI RP, KASYANOV V, FORGACS G, DRAKE CJ, MARKWALD RR. Organ printing: tissue spheroids as building blocks. **Biomaterials** 30(12), 2164–2174 (2009)
- RODRIGO A. REZENDE, FREDERICO D.A.S. PEREIRA, VLADIMIR KASYANOV, ALEKSANDR OVSIANIKOV, JAN TORGENSEN, PETER GRUBER, JURGEN STAMPFL, KEN BRAKKE, JÚLIA A. NOGUEIRA, VLADIMIR MIRONOV & JORGE V.L. DA SILVA. Design, physical prototyping and initial characterization of 'lockyballs'. **Virtual Phys. Prototype**. 7(4), 287–301 (2012)
- DERNOWSEK JA, REZENDE RA, PASSAMAI VE, NORITOMI P.Y., KEMMOKU D.T, NOGUEIRA J.A. , LARAV.F., VILALBA F.A., MIRONOV V, DA SILVA J.V.L. Tissue spheroids encaged into microscaffolds with internal structure to increase cell viability. **Procedia CIRP** 49C, 174–177 (2015)
- DERNOWSEK JA, REZENDE RA, PASSAMAI VE, NORITOMI P.Y., KEMMOKU D.T, NOGUEIRA J.A. , LARAV.F., VILALBA F.A., MIRONOV V, DA SILVA J.V.L. Modeling and simulation of diffusion process in tissue spheroids encaged into microscaffolds (lockyballs). In: **Proceedings of 26th European Symposium on Computer Aided Process Engineering - ESCAPE**. Kravanya Z, Bogataj M(Eds). Computer Aided Chem. Engineer, Slovenia, 38, 1737–1742 (2016).